

## Success Story 4

Significant benefits of Combined Cooling, Heat & Power (CCHP) System Energy Utilization Rate Reaches **91%**

# ENN Science Park Block C

Distributed Energy Project (CCHP) Project Overview / 

The project at ENN Science Park Block C in Langfang, Hebei Province is the first E135 micro gas turbine CCHP project. On the west side of Block C is a three-story office building, and on the east side are workshops and laboratories. The area required for cooling and heating is 25,500 m<sup>2</sup>. The original heat pump system has been operating for too long. The water well is corroded seriously and the system efficiency is low. The maintenance cost is high and the system requires special personnel to manage. The system also occupies a large underground area and has a serious impact on the soil. Based on investigations and simulations, it is shown that one set of E135 micro gas turbines can fully cover the energy usage. A bromine chiller is used to provide heating in winter and cooling in summer to produce more energy saving. The system began operation in November 2018 and has been running stably for two heating and one cooling seasons. According to the cold and hot test data, the temperature of each functional area fully met the specified requirements. The system met the expectations with a certain margin.



### Applicable Industries

- Manufacturing and office buildings



### System Components

- one E135 micro-gas turbine + one bromine cooler



### Delivery Time

- November, 2018



### Location

- Langfang City, Hebei Prov.

## ▶ KEEPING ORIGINAL ENERGY SOLUTION /



Water source heat pump system, with nominal cooling capacity: 1,156 kW



Nominal heating capacity: 1,030 kW



Energy demand area: 25,500 m<sup>2</sup>

## ▶ CUSTOMER'S PAIN SPOTS /

- 1 Well corrosion and low efficiency due to long-term operation of the heat pump system;
- 2 High maintenance cost, difficult to service due to concealed installation, and the special personnel are required for operation and management;
- 3 High level noise generated by the units;
- 4 Occupied a large underground space, changed land structure and limited future utilization.

## ▶ SOLUTION /

- One E135 micro gas turbine with an 1.5 million kcal bromine chiller are used to ensure tiered energy utilization and high overall energy efficiency;
- Long maintenance cycle, high degree of automation;
- Noise level < 75 dB; dominant at high-frequency noise and it is easy to eliminate;
- Occupy small space without using underground space.

## ▶ CUSTOMER BENEFITS /

### 01 Tiered energy utilization



System energy efficiency reaches **91%**

### 02 Freed underground space



Original underground area is released

### 03 Convenient and worry-free



Contract energy management mode;

Exempt the customer's self-built system investment: RMB **2.2** million

Labor costs reduced: RMB **40,000**/year;

### 04 Reduced energy bill



Annual power supply: **162,000** kWh

Provided cooling and heating area: **25,500** m<sup>2</sup>;

Cooling/heating costs reduced :RMB **410,000**/year compared to same service provided by municipality;